# Operating Instructions Flow monitor Type BFS-20-O and Flow monitor Type BFS-20-OL

#### 1. Installation

Operating of the BFS-20 flow monitors and indicators is based on the movement of a springloaded piston within a cylindrical tube. The instrument can be mounted in any position in a system. Flow direction is from the lowest to the highest value, indicated on the scale. The viscosity-compenstion is achieved by the combination of the spring and the calibrated orifice inside the piston and guaranties high accuracy over a viscosity range up to 600 cSt.

The flow media must be free of particle contamination, otherwise the instruments will not function properly. Also magnetic particles may cause faults. We recommend the use of dirt filters or magnetic filters. All non standard applications should be discussed with our technical engineers.

The flow monitors must not be positioned in inductive or magnetic fields. Minimum distance from iron parts: 10 mm.

All connection sizes comply with the R-standard (DIN 2999, part 1). Only suitable thread and sealing material should be used for installation, otherwise the correct function of the equipment may be affected.

To avoid the risk of measure faults, the upstream line should be 10 x D and the downstream line  $5 \times D$  (where D = internal diameter of the tube).

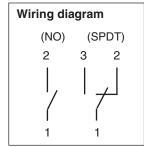
The highest accuracy will be reached by mounting the flow monitors vertically, with flow direction from bottom to the top.

When screwing the fittings, the flowmeter threads must be fixed with a spanner. Never rotate the flowmeter connections inside the aluminum sleeve. This may cause leakage or breaking of the glass.

All model provided with a switch shoul be protected from electrical overload. Never exceed the given maximum switch capacity, not even for short periods. The embedded reedswitch is very sensitive for specifically inductive loads, which may occur at closing or opening and which can up to ten times the given nominal value of the coil. Use protecting relays or other precautions in such cases.

Our reedswitches are gold-rhodium-plated, which allow direct connecting to SPS-systems.

## 2. Standard wiring diagram for switches, provided with connector:



### 3. Adjusting the switching points

The switchpoint should be adjusted on the scale of the flowswitch. Please notice that he switch point is always the shutdown point. That means, the contact will open when the flow rate is decreasing to the adjusted switchpoint. So the NO opens in case of an alarm.

#### 4. Maintenance

The flowmeters are free of maintenance because of the few mechanical parts. For security reason we advice to check the flowmeters from time to time.

# **Barksdale**

CONTROL PRODUCTS

#### Barksdale GmbH

Dorn-Assenheimer Strasse 27 D-61203 Reichelsheim / Germany

Tel.: +49 - 60 35 - 9 49-0

Fax: +49 - 60 35 - 9 49-111 and 9 49-113

e-mail: info@barksdale.de www.barksdale.de

Specifications are subject to changes without notice.

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#### 5. Technical data:

| Operating data   | BFS-20-O              |               | BFS-20-OL             |              |
|------------------|-----------------------|---------------|-----------------------|--------------|
| Pressure MS      | PN 10 bar             |               | PN 10 bar             |              |
| Pressure VA      | 10 bar                |               | 10 bar                |              |
| Pressure drop    | 0,02 - 0,4 bar        |               | 0,02 - 0,2 bar        |              |
| Temperature max. | 120 °C                |               | 120°C                 |              |
| Electrical data* |                       |               |                       |              |
| Normally open    | 250 V - 3 A - 100 VA  |               | 230 V - 1 A - 60 VA   |              |
| Change over**    | 250 V - 1,5 A - 50 VA |               | 250 V - 1,5 A - 50 VA |              |
| Protection       | IP65                  |               | IP65                  |              |
| Materials        | brass                 | stainl. steel | brass                 | stainl. stee |
| Housing          | Aluminum anodized     |               | Aluminum anodized     |              |
| Float            | brass                 | 1.4571        | brass                 | 1.4571       |
| Spring           | 1.4571                | 1.4571        | 1.4571                | 1.4571       |
| Seals            | Perbunan, Vito        |               | n or EPDM             |              |
| Glass            | Duran 50              | Duran 50      | Duran 50              | Duran 50     |
| Accuracy         | ±10% of FS            |               | ±10% of FS            |              |

Electrical connection acc. to DIN 43650 or with 1 m cable

- \* Data only for application in non explosive atmosphere
- \*\* Minimum load: 3 VA Contact rating for SPS-applications: 200 V, 1 A, 20 VA (Please request)

# **Dimensions** (in mm)

